

## **ABSTRACT**

A horizontally opposed four-stroke internal combustion engine comprises a cylinder block having at least one cylinder bore horizontally extended to both ends thereof. At least one piston is respectively inserted within the at least one cylinder bore, wherein each  
5 of the at least one cylinder bores is divided into two combustion chambers. A pair of crankshafts are respectively disposed in both ends of the cylinder block and driven by the at least one piston.